

QML Search Print Details

(09-Sep-11) Search Criteria -

(1) Coastline Metal Finishing

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United States

Comm Expiry Scope/Accredited Method

Comm	Expiry	Scope/Accredited Method
CP	31-Oct-12	<p>AC7108 Rev D - Nadcap Audit Criteria for Chemical Processing</p> <ul style="list-style-type: none"> ↳Chemical Cleaning – Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then please check “Chemical Cleaning – Titanium Cleaning – Alkaline” also) ↳Stripping – Other ↳Electroless Plating Nickel – AMS 2404 ↳Chemical Cleaning – Titanium Cleaning – Alkaline ↳Anodizing – AMS 2471 ↳Nickel Plating – AMS-QQ-N-290 ↳Anodizing – MIL-A-63576 ↳Gold Plating – AMS 2422 ↳Electroless Plating Nickel – AMS 2405 ↳Chemical Cleaning – Cleaning for Adhesive Bonding ↳Gold Plating – MIL-G-45204 ↳Surface Treatment/Passivation– AMS-QQ-P-35 ↳Silver Plating – QQ-S-365 ↳Silver Plating – ASTM B 700 ↳Electroless Plating Nickel – MIL-C-26074 ↳Tin Plating – ASTM B 545 ↳Gold Plating – Other ↳TESTING PERFORMED INTERNALLY IN SUPPORT OF CHEMICAL PROCESSING IN THE SCOPE OF THE AUDIT. (DO NOT CHECK TESTS THAT ARE OUTSOURCED.) ↳B7 Heat Resistance Testing ↳B17 Solderability ↳B10 Adhesion Tape Testing ↳B12 Adhesion Bend Testing (Metallic Coatings) ↳B6 Water Immersion/High Humidity Testing ↳B16 Thickness Verification of Magnetic, Eddy Current and XRF Machines ↳B18 Adhesion Testing Heat and Quench ↳Solution Analysis ↳Silver Plating – Other ↳Tin Plating – MIL-T-10727 ↳Chemical Cleaning – Ultrasonic ↳Conversion/Phosphate Coatings – MIL-C-5541 ↳Anodizing – AMS 2469 ↳Surface Treatment/Passivation – ASTM A 967 ↳Chemical Cleaning – Acid Cleaning (If Titanium Acid Cleaning is also carried out then please check “Chemical Cleaning – Titanium Cleaning – Acid” also) ↳Anodizing – AMS 2468 ↳Electroless Plating Nickel – Other ↳Silver Plating – AMS 2412 ↳Copper Plating – MIL-C-14550 ↳Surface Treatment/Passivation – ASTM A 380 ↳Brush Plating – MIL-STD-865 ↳Alloy Plating – AMS-P-81728 ↳Copper Plating – AMS 2418

- ↳Anodizing – AMS 2472
 - ↳Chemical Cleaning – Solvent Cleaning
 - ↳Anodizing – MIL-A-8625
 - ↳Conversion/Phosphate Coatings – MIL-DTL-5541
 - ↳Alloy Plating – MIL-P-81728
 - ↳Conversion/Phosphate Coatings – AMS 2473
 - ↳Chemical Cleaning – Titanium Cleaning – Acid (This process also requires “Chemical Cleaning – Titanium Cleaning – Alkaline” to also be checked unless customer specifications permit otherwise)
 - ↳Surface Treatment/Passivation – QQ-P-35
 - ↳Electroless Plating Nickel – AMS-C-26074
 - ↳Surface Treatment/Passivation– AMS-2700
 - ↳Nickel Plating – QQ-N-290
 - ↳Anodizing – AMS-A-8625
 - ↳Gold Plating-ASTM B 488
 - ↳Conversion/Phosphate Coatings – Other
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