

Supplier Details

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Supplier name: Coastline Metal Finishing Active Suppliers: True Audit Program: Nadcap

Coastline Metal Finishing, 7061 Patterson Drive, Garden Grove, California92841, United States
Phone: 714-895-9099, Fax: 714-895-4728

The location reflects the Supplier's current location and may not reflect the accredited address if the supplier has moved. The accredited locations are displayed with the accreditation below.

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CP (Chemical Processing)

Issue Date	Expiry Date
Coastline Metal Finishing, 7061 Patterson Drive, Garden Grove, California92841, United States	
12-May-17	30-Apr-18

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AC7108/4 Rev B - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To Be Used On Audits Conducted On Or After June 5, 2016)

↳ Testing Performed Internally In Support of the Chemical Process Accreditation

↳ B14 – Conductivity Testing In Support of AC7108

↳ B16 – Coating Thickness Measurement In Support of AC7108

↳ B15 – Resistivity Testing In Support of AC7108

↳ B18 – Adhesion Testing (Heat & Quench) In Support of AC7108

↳ B17 – Solderability Test In Support of AC7108

↳ B20 – Porosity Testing In Support of AC7108

↳ B06 – Water Immersion / Humidity Testing In Support of AC7108

↳ B23 – Other Testing In Support of AC7108

↳ B07 – Heat Resistance Testing In Support of AC7108

↳ B10 – Adhesion Testing (Adhesion Tape Testing) In Support of AC7108

↳ B12 – Adhesion Testing (Bend Test) In Support of AC7108

↳ B11 – Adhesion Testing (Scratch and Chisel Test) In Support of AC7108

↳ Solution Analysis In Support of AC7108

AC7108/9 - Nadcap Audit Criteria for Electroplating and Electroforming (to be used on audits on/after 5 June 2016)

↳ Electroplating

↳ Gold Plating

↳ (info only) ASTM B488

↳ (info only) MIL-DTL-45204

↳ (info only) AMS 2422

↳ (info only) AMS 2425

↳ (info only) MIL-G-45204

↳ Other Gold Plating

↳ Alloy Plating

↳ Other Alloy Plating

↳ (info only) MIL-P-81728

↳ (info only) AMS-P-81728

↳ Silver Plating

↳ (info only) AMS 2411

↳ (info only) AMS 2412

↳ (info only) AMS 2410

↳ (info only) ASTM B700

- ↳(info only)FED–QQ–S–365
- ↳Other Silver Plating
- ↳Nickel Plating
 - ↳(info only)ASTM B689
 - ↳(info only)AMS–QQ–N–290
 - ↳(info only)AMS 2424
 - ↳(info only)AMS 2423
 - ↳(info only)FED–QQ–N–290
 - ↳Other Nickel Plating
 - ↳(info only)MIL–STD–868
 - ↳(info only)MIL–P–27418
 - ↳(info only)AMS 2403
- ↳Copper Plating
 - ↳Other – Copper Plating
 - ↳(info only)MIL–C–14550
 - ↳(info only)ASTM B734
 - ↳(info only)AMS 2418
- ↳Tin Plating
 - ↳(info only)ASTM B545
 - ↳(info only)MIL–T–10727
 - ↳Other Tin Plating
 - ↳(info only)AMS 2408

AC7108/13 - Nadcap Audit Criteria for Brush Anodizing and Plating (to be used on audits on/after 5 June 2016)

- ↳Brush Plating
 - ↳Other Brush Plating
 - ↳(info only)MIL–STD–865

AC7108/10 - Nadcap Audit Criteria for Electroless Plating (to be used on audits on/after 5 June 2016)

- ↳Nickel
 - ↳(info only)AMS 2404
 - ↳Other Nickel
 - ↳(info only)MIL–C–26074
 - ↳(info only)AMS–C–26074
 - ↳(info only)ASTM B733
 - ↳(info only)AMS 2405

AC7108/12 - Nadcap Audit Criteria for Acid Cleaning, Descaling, Passivation and Electropolishing (to be used on audits on/after 5 June 2016)

- ↳Titanium Cleaning – Acid (This process also requires “Chemical Cleaning – Titanium Cleaning – Alkaline” to also be checked unless customer specifications permit otherwise)
 - ↳Other Titanium Cleaning Acid
- ↳Acid Cleaning (If Titanium Acid Cleaning is also carried out then please check “Chemical Cleaning – Titanium Cleaning – Acid” also)
- ↳Passivation
 - ↳Other Passivation
 - ↳(info only)FED–QQ–P–35
 - ↳(info only)ASTM A967
 - ↳(info only)ASTM A380
 - ↳(info only)AMS–QQ–P–35
 - ↳(info only)AMS 2700

AC7108 Rev H - Nadcap Audit Criteria for Chemical Processing (to be used on audits on/after 5 June 2016)

- ↳Ovens Used for Thermal Treatments at a Set Point above 250°F
- ↳AC7108/13 – Brush Anodizing and Plating – AC7108/13 must also be selected
- ↳Ovens for Thermal Treatments with a set point at or below 250°F (121°C) or for Miscellaneous Heating Processes, e.g. Part Drying.
- ↳AC7108/11 – Conversion Coating – AC7108/11 must also be selected
- ↳General Cleaning and Pre–Cleaning
 - ↳Solvent Cleaning
 - ↳Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then please check Chemical Cleaning – Titanium Cleaning – Alkaline” also)

- ↳ Ultrasonic Cleaning
- ↳ Titanium Cleaning – Alkaline
 - ↳ Other Titanium Cleaning Alkaline
- ↳ AC7108/10 – Electroless Plating – AC7108/10 must also be selected
- ↳ AC7108/09 – Electroplating and Electroforming – AC7108/9 must also be selected
- ↳ AC7108/04 – Solution Analysis and Testing – AC7108/4 must also be selected
- ↳ AC7108/12 – Acid Cleaning, Descaling, Passivation and Electropolishing – AC7108/12 must also be selected
- ↳ AC7108/08 – Anodizing (Not for Metal Bond) – AC7108/8 must also be selected
- AC7108/11 - Nadcap Audit Criteria for Conversion Coating (to be used on audits on/after 5 June 2016)
 - ↳ Aluminum, Non-Hexavalent Chrome Alternatives
 - ↳ (info only)MIL-DTL-5541
 - ↳ Other Aluminum Non Hexavalent Chrome Alternatives
 - ↳ Aluminum
 - ↳ (info only)MIL-C-5541
 - ↳ Other Aluminum
 - ↳ (info only)MIL-DTL-5541
 - ↳ (info only)AMS 2473
 - ↳ (info only)AMS 2474
- AC7108/8 - Nadcap Audit Criteria for Anodizing (Not For Metal Bond) (to be used on audits on/after 5 June 2016)
 - ↳ Anodize Aluminum, Sulfuric Acid
 - ↳ (info only)AMS 2471
 - ↳ (info only)MIL-A-8625
 - ↳ Other Anodize Aluminum
 - ↳ (info only)AMS 2472
 - ↳ (info only)AMS-A-8625
 - ↳ Seal
 - ↳ Anodize Aluminum, Hard Anodize
 - ↳ (info only)MIL-A-8625
 - ↳ Other Anodize Aluminum
 - ↳ (info only)AMS 2468
 - ↳ (info only)AMS 2469
 - ↳ (info only)AMS-A-8625
 - ↳ Dye

Coastline Metal Finishing, 7061 Patterson Drive, Garden Grove, California 92841, United States

01-Oct-15

31-May-17

(Original Expiry: 30-Apr-17)

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Supplier has merit for above audit

Note: The specifications referenced herein have been submitted by the supplier as applicable to the audit scope. The audit process includes a sample of job audits from the listed specifications to verify compliance to defined requirements. Verification that the requirements of any given specification have been met by a supplier is not assured, subject to the constraints of the audit sample.